

**Work Order ID 78697****\*78697\***

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Thursday, January 12, 2012 1:43:00 PM

Item ID: D3137-045

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bracket Assembly

Start Date: 1/12/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 1/12/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference: DISSASSEMBLE

Approvals: Process Plan: *MF*Date: *12-01-12* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3137	Rev F
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180

0.00

**\*180\***

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D3137-045

DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH  
NUMBERS

DISCARD SCREWS (MS24694-S101)

*MF 12-01-12*

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

*12/1/12**MF 12-01-12*

# Picklist Print

Thursday, January 12, 2012 1:42:59 PM

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Work Order ID: 78697  
Parent Item: D3137-045  
Parent Item Name: Bracket Assembly

Start Date: 1/12/2012 Required Date: 1/12/2012  
Start Qty: 2.00 Required Qty: 2.00

Comments: IPP Rev:A04.02.18New issueKJ/DS  
IPP Rev B 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3137-3 Guide		Manufactured	No				Each	3.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		3							
				77722		3							
D3137-5 Washer		Manufactured	No				Each	23.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		23							
				46740		1							
				68262		2							
				77022		20							
D3137-7 Bracket		Manufactured	No				Each	4.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		4							
				25556		3							
				61481		1							

2x 39628. MF  
12-01-12

x2. MF  
12-01-12

#53040 x 2. MF  
12-01-12

# Picklist Print

October 22, 2009 10:52:28 AM

REFERENCE ONLY: Page 1

Work Order ID: 53040

Parent Item: D3137-045RevF

Parent Item Name: Bracket Assembly

Comments:

Start Date: 21/10/2009

Required Date: 30/10/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS24694-S101

Purchased

No

100

Each

100.0000

10.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

103338

5

110363

95

D3137-3RevF

Manufactured

No

140

Each

17.0000

10.0000



Guide

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

39449

3

39628

14

D3137-5RevF

Manufactured

No

140

Each

37.0000

10.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

37

10536

1

24547

2

42270

2

46740

32

*Ep 509/11/11*

*10*

*Ep 509/11/11*

*1*  
*9*

*Ep 509/11/11*

*2*  
*8*